















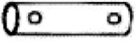


SHADE TREE™ 20'x30'
Heavy-Duty | Fire-Resistant
Event Tent with Sidewalls
500g/m² PVC Fabric

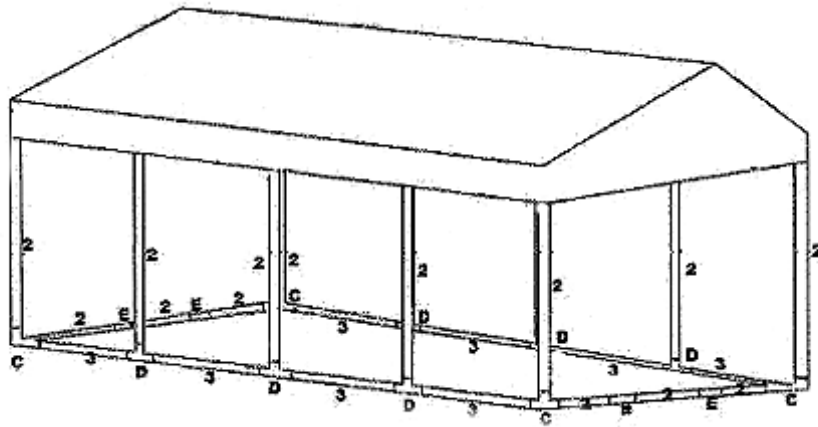
Shade Tree 20' X 30' PVC Tent Part List

No.	Measurement	Table Description and Graph	Quantity
#1	62"	Galvanized Pole with 2 Locking Push-pin 	20
#2	76"	Galvanized Pole with 2 connectors 	16
#3	84"	Galvanized Pole with 2 connectors 	28
	57.5"	Reinforcement Bar for horizontal connector 	10
	30"	Reinforcement Bar for vertical connector 	5
		Elastic Bungee Balls 	200

Shade Tree 20' X 30' PVC Tent Parts List

No.	Joint Description and Graph	Quantity
A	120° 3 Way Joint 	4
B	120° 4 Way Joint 	6
A1	120° 3 Way Joint with tab 	2
B1	120° 4 Way Joint with tab 	3
A2	Straight 3 Way Joint 	4
B2	Straight 4 Way Joint 	6
C	90° 3 Way Joint (foot plate) 	4
D	180° Way Joint (foot plate) 	6
E	2 Way joint for the front and back door 	4

20' X 30' PVC Frame Assembly



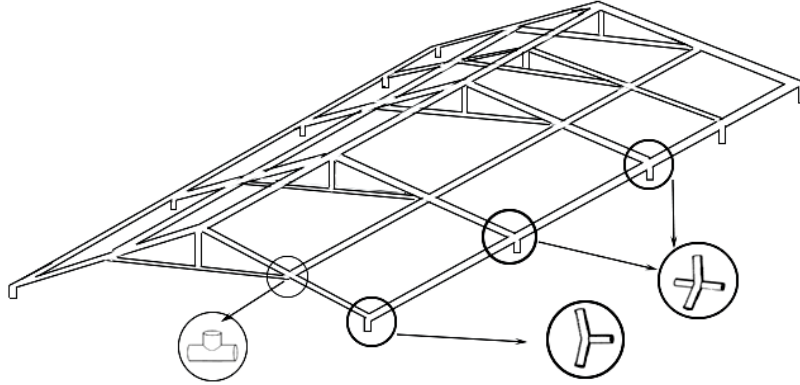
To assemble the canopy frame, you will need to start by collecting the following poles and connectors:

Parts	Quantity
#1 Pole	20
#2 Pole	20
A Connector	4
A1 Connector	2
A2 Connector	4
B Connector	6
B1 Connector	3
B2 Connector	6

Assembly Instructions

1. Start by assembling the top peak of the canopy frame with #3 poles, A1 connectors, and B1 connectors. (A1 connectors need to be positioned on the ends as shown in the diagram on page 3.)
2. Connect the #1 poles to A1 and B1 connectors on one side.
3. Attach an A2 connector to the outside #1 pole. Then add #3 pole horizontally to the A2 connector and connect a B2 connector to pole #1. (A2 connectors need to be positioned on the ends as shown in diagram on page 3.)
4. Attach a 'A' connector on the end of #1 poles at the corners. Then attach a #3 pole horizontally and attach a B connector on the end. Repeat steps until you reach the other corner. Complete by attaching a 'A' connector at the corner.

To finish the other side, repeat steps 2 through 4



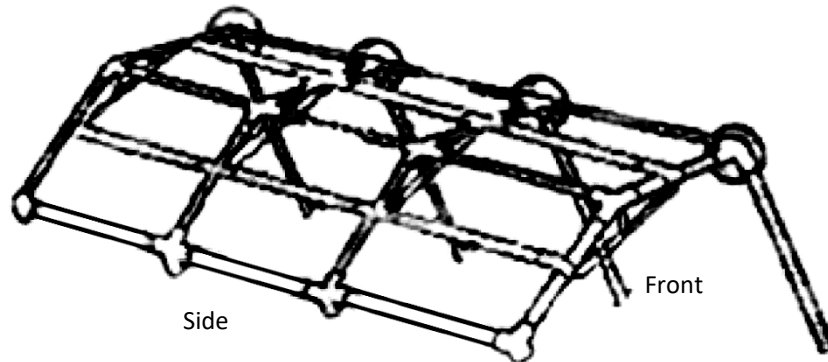
To assemble the support bars, you will need to start by collecting the following parts:

Parts	Quantity
Short Bolts with Nuts	20
59" Reinforcement Bar	10
32" Reinforcement Bar	5

1. Attach a 59" reinforcement bar to each A2 connector. Then connect the rest of the 59" reinforcement bars to each B2 connector using a nut and bolt. (you will not want to tighten the nuts and bolts until all are installed)
2. Attach one end of each 32" reinforcement bar to each A1 and B1 connector using a nut and bolt.
3. Bringing the ends of the three bars together, connect using a nut and bolt.
4. Once everything is connected, tighten all nuts and bolts.

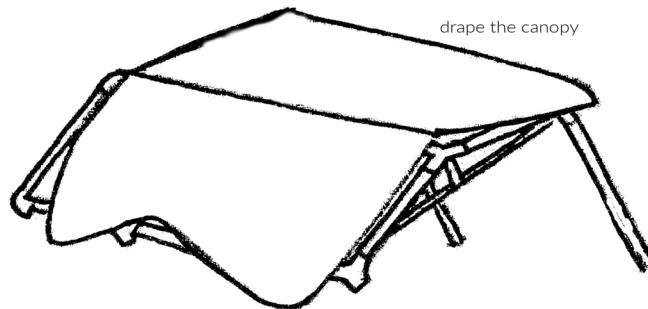
Assembling Leg Poles

- Attach #2 poles to 2 of the outside corners (A connectors)
- Attach #2 poles to all B connectors on the same side as used in step 10.

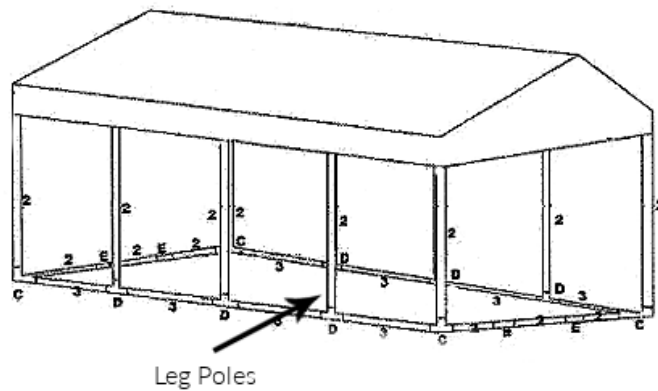


Attach Canopy to Roof

- Drape canopy over entire roof structure.
- Use the bungee balls, connect the canopy to the poles from inside the tent

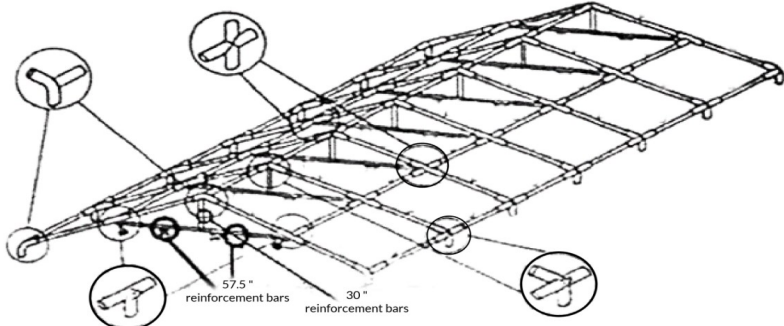


Final Leg Pole Assembly

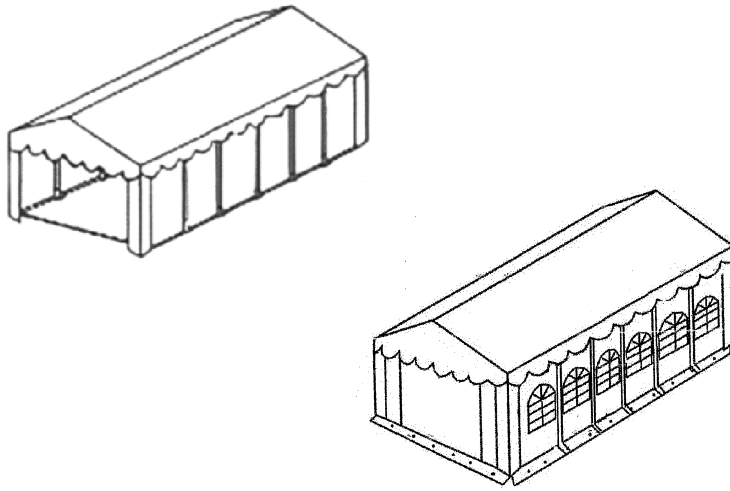


- Install the remainder leg poles
- Attach a 'C' connector to each #2 pole
- On the long sides of the tent, install a 'D' connector to each #3 pole between each connector
- On the short sides, install a #2 pole to each 'C' connector. To connect the poles in the center, install an 'E' connector locking each #2 pole into the connector.

Support Bar Installation



Attaching Sidewalls and Endwalls



- Hold sidewalls in place while using bungee balls to attach the panels to the poles aligning the grommets and canopy to the inside wall.

Anchoring system not included.

ANCHORING OF THIS PRODUCT IS REQUIRED TO AVOID DAMAGE CAUSED BY WIND AND/OR INCLEMENT WEATHER. SELLER IS NOT RESPONSIBLE FOR WIND OR STORM DAMAGE, REGARDLESS OF YOUR ANCHORING METHOD.

Thank you for supporting our small family owned business! If you have any questions please give us a call.

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