



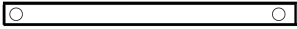




**SHADE TREE™ 20'x40'**

Heavy-Duty | Fire-Resistant


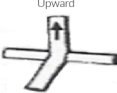







Event Tent with Sidewalls

500g/m<sup>2</sup> PVC Fabric

## Shade Tree 20' X 40' PVC Tent Part List

	Measurement	Table Description and Graph	Quantity
# 1	62"	Galvanized Pole with 2 Connectors 	28
# 2	76"	Galvanized Pole with 2 Connectors 	62
	57.5"	Reinforcement Bar for horizontal connector 	14
	30"	Reinforcement Bar for vertical connector 	7
			200

## Shade Tree 20' x 40' PVC Tent Parts list

No.	Joint Description and Graph	Quantity
A	<p style="text-align: center;">120° 3 Way Joint</p> 	4
B	<p style="text-align: center;">120° 4 Way Joint</p> 	10
A1	<p style="text-align: center;">120° 3 Way Joint with Tab</p> 	2
B1	<p style="text-align: center;">120° 4 way Joint with Tab</p> 	5
A2	<p style="text-align: center;">Straight 3 way Joint with Tab</p> 	4
B2	<p style="text-align: center;">Straight 4 Way Joint with Tab</p> 	10
C	<p style="text-align: center;">90° 3 Way Joint (foot plate)</p> 	4
D	<p style="text-align: center;">180° 3 Way Joint (foot plate)</p> 	10
E	<p style="text-align: center;">2 Way Joints for front and back door</p> 	4

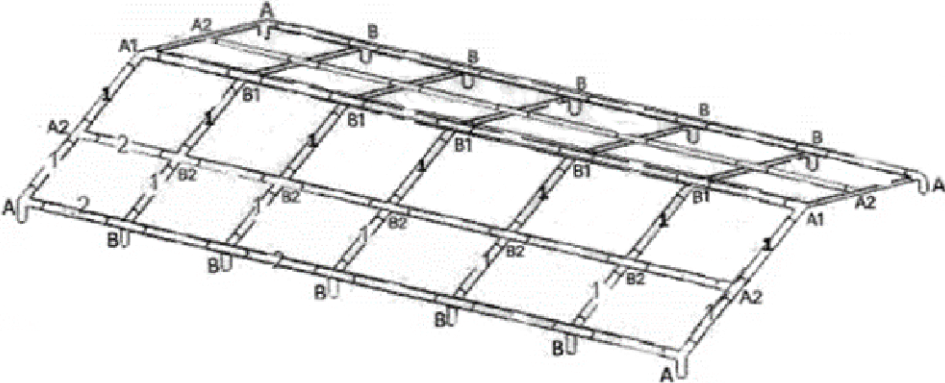
# Assembly Instructions

- 1) Start by assembling the top peak of the canopy frame with #2 poles, A1 connectors, and B1 connectors. (A1 connectors need to be positioned on the ends as shown in the diagram above.)
- 2) Connect the #1 poles to A1 and B1 connectors on one side.
- 3) Attach an A2 connector to the outside #1 pole. Then add #2 pole horizontally to the A2 connector and connect a B2 connector to pole #1. (A2 connectors need to be positioned on the ends as shown in diagram above.)
- 4) Attach an A connector on the end of #1 poles at the corners. Then attach a #2 pole horizontally and attach a B connector on the end. Repeat steps until you reach the other corner. Complete by attaching an A connector at the corner.
- 5) To finish the other side repeat steps 2 through 4.

***To assemble the canopy frame, you will need to start by collecting the following poles and connectors:***

<b><i>Part</i></b>	<b><i>Quantity</i></b>
#1 Pole	28
#2 Pole	24
A Connector	4
A1 Connector	2
A2 Connector	4
B Connector	10
B1 Connector	5
B2 Connector	10

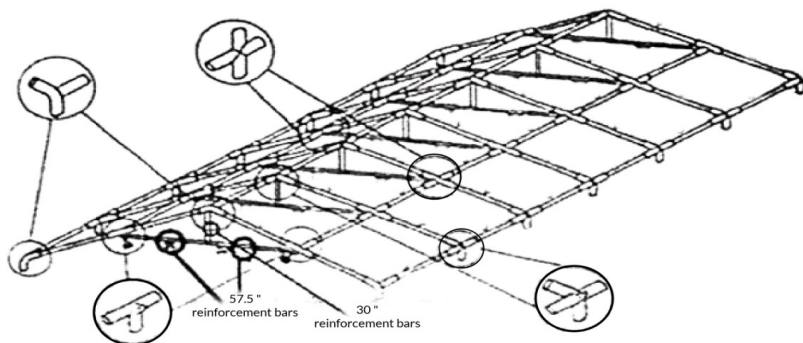
# 20' x 40' PVC Frame Assembly



***To assemble the support bars, you will need to start by collecting the following parts:***

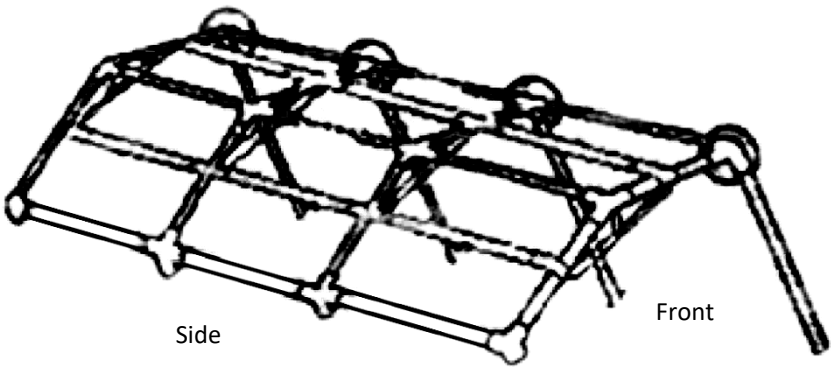
6. Attach a 57.5" reinforcement bar to each A2 connector. Then connect the rest of the 57.5" reinforcement bars to each B2 connector using a nut and bolt. (You will not want to tighten the nuts and bolts until all are installed)
7. Attach one end of each 30" reinforcement bar to each A1 and B1 connector using a nut and bolt.
8. Bringing the ends of the three bars together, connect using a nut and bolt.
9. Once everything is connected, tighten all nuts and bolts.

# Support Bar Installation



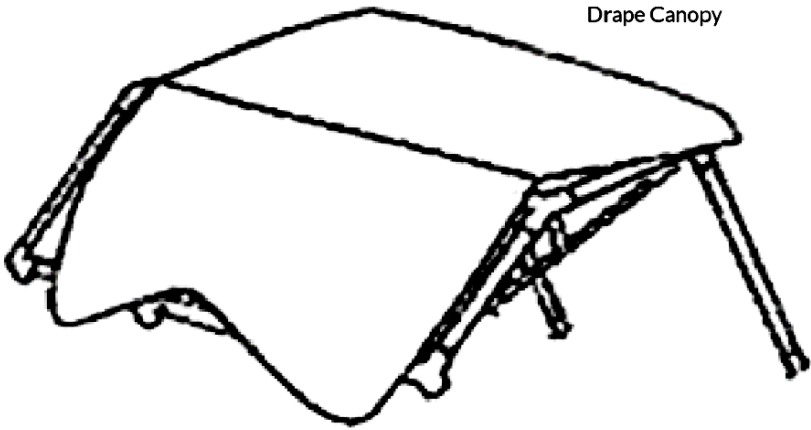


# Assembling Leg Poles



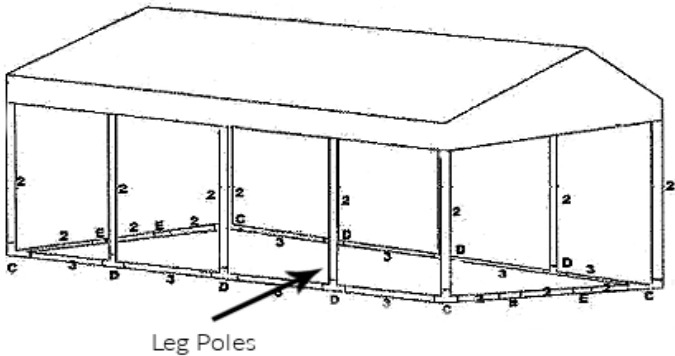
10. Attach #2 poles to 2 of the outside corners (A connectors)
11. Attach #2 poles to all B connectors on the same side as used in step 10

# Attach Canopy to Roof



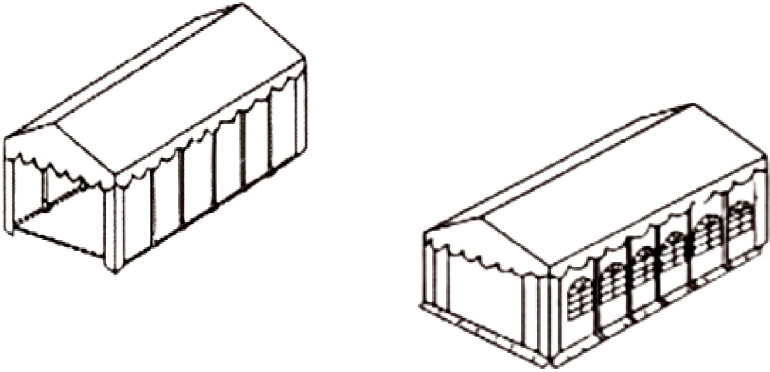
12. Drape canopy over entire roof structure.
13. Using the bungee balls, connect the canopy to the poles from the inside of the tent.

# Final Leg Pole Assembly



14. Repeat steps 10 and 11 for installing the remainder of the leg poles.
15. Attach a C connector to each #2 pole.
16. On the long sides of the tent, install a D connector to each #3 pole. Install a #2 pole between each connector.
17. On the short sides, install a #2 pole to each C connector. To connect the poles in the center, install a E connector locking each #2 pole into the connector.

# Attaching Sidewalls and Endwalls



18. Hold sidewalls in place while using bungee balls to attach the panels to the poles aligning the grommets and canopy to the inside wall.

## **Shade Tree Anchoring Kit**

***\*sold separately\****



***Anchoring system not included.***

ANCHORING OF THIS PRODUCT IS REQUIRED TO AVOID DAMAGE CAUSED BY WIND AND/OR INCLEMENT WEATHER. SELLER IS NOT RESPONSIBLE FOR WIND OR STORM DAMAGE, REGARDLESS OF YOUR ANCHORING METHOD.

\*Please call (402) 477 - 0541 to purchase our anchoring kit\*

Thank You for supporting our small family owned business! If you have any questions. Please give us a call.

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