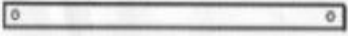


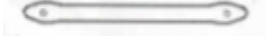


SHADE TREE
TENTS

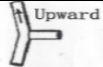










**SHADE TREE™ 20'x30' Heavy Duty, Fire Resistant Event
Tent w/Sidewalls - 500g/m2 PVC Fabric**

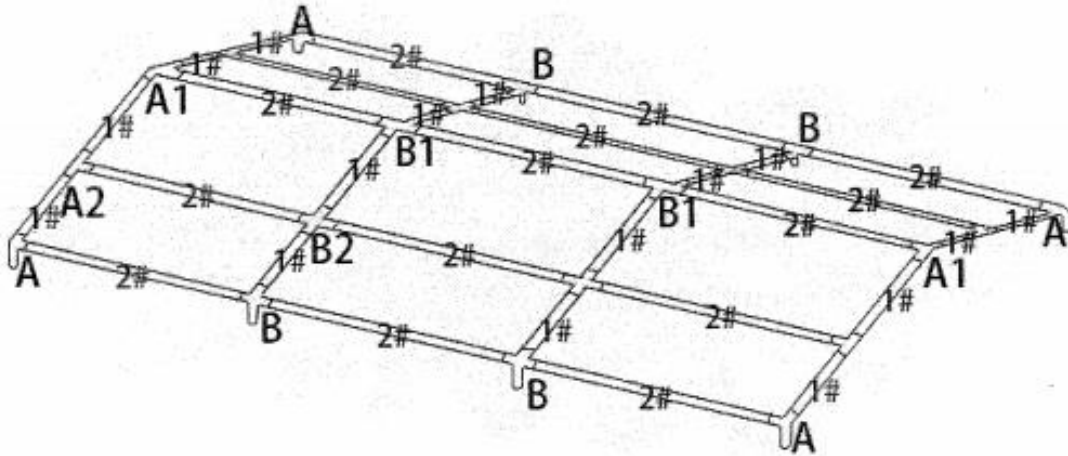
Shade Tree 20' x 20' PVC Tent Part List

No.	Measurement	Table Description	Graph	Quantity
#1	62"	Galvanized Pole w/ 2 connectors		16
# 2	76"	Galvanized Pole w/ 2 connectors		35
	59"	Reinforcement Bar for horizontal connector		8
	31.5"	Reinforcement Bar for vertical connector		4

Shade Tree 20' x 20' PVC Tent Part List

No.	Joint Description	Graph	Quantity
A	120° 3 Way Joint		4
B	120° 4 Way Joint		4
A1	120° 3 Way Joint w/tab		2
B1	120° 4 Way Joint w/tab		2
A2	Straight 3 Way Joint		4
B2	Straight 4 Way Joint		4
C	90° 3 Way Joint (foot plate)		4
D	180° 3 Way Joint (foot plate)		4
E	2 Way Joints for front and back door		4

Frame Assembly



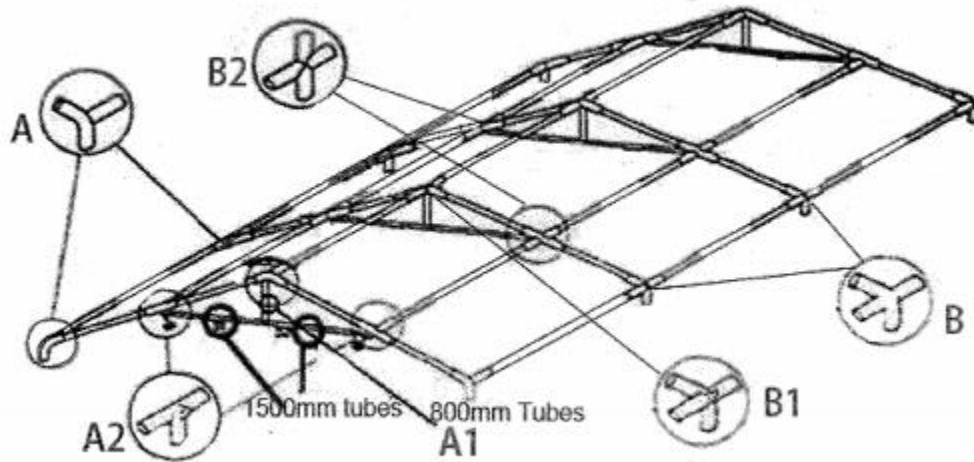
To assemble the canopy frame, you will need to start by collecting the following poles and connectors:

Part	Quantity
#1 Pole	16
#2 Pole	15
A Connector	4
A1 Connector	2
A2 Connector	4
B Connector	4
B1Connector	2
B2 Connector	4

Assembly Instructions

- 1) Start by assembling the top peak of the canopy frame with #2 poles, A1 connectors, and B1 connectors. (A1 connectors need to be positioned on the ends as shown in the diagram above.)
- 2) Connect the #1 poles to A1 and B1 connectors on one side.
- 3) Attach an A2 connector to the outside #1 pole. Then add #2 pole horizontally to the A2 connector and connect a B2 connector to pole #1. (A2 connectors need to be positioned on the ends as shown in diagram above.)
- 4) Attach an A connector on the end of #1 poles at the corners. Then attach a #2 pole horizontally and attach a B connector on the end. Repeat steps until you reach the other corner. Complete by attaching an A connector at the corner.
- 5) To finish the other side repeat steps 2 through 4.

Support Bar Installation

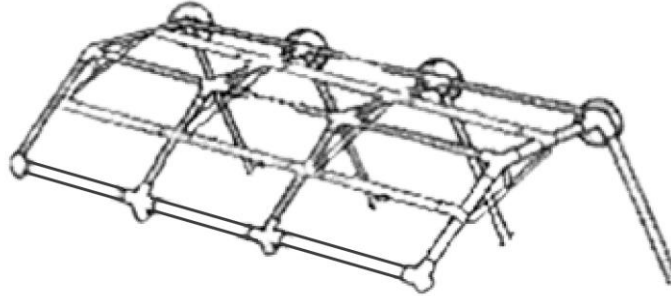


To assemble the support bars, you will need to start by collecting the following parts:

Parts	Quantity
Short Bolts with Nuts	16
59" reinforcement bar	8
31.5" reinforcement bar	4

- 6) Attach a 59" reinforcement bar to each A2 connector. Then connect the rest of the 59" reinforcement bars to each B2 connector using a nut and bolt. (You will not want to tighten the nuts and bolts until all are installed)
- 7) Attach one end of each 20" reinforcement bar to each A1 and B1 connector using a nut and bolt.
- 8) Bringing the ends of the three bars together, connect using a nut and bolt.
- 9) Once everything is connected, tighten all nuts and bolts.

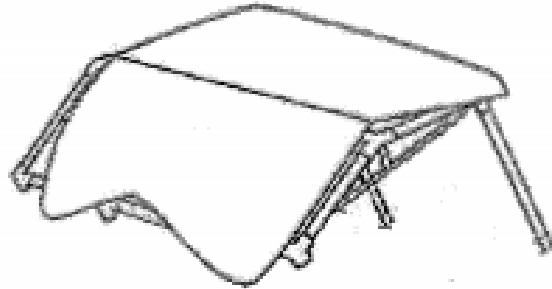
Assembling Leg Poles



10) Attach # 2 poles to 2 of the outside corners (A connectors)

11) Attach # 2 poles to all B connectors on the same side as used in step 10.

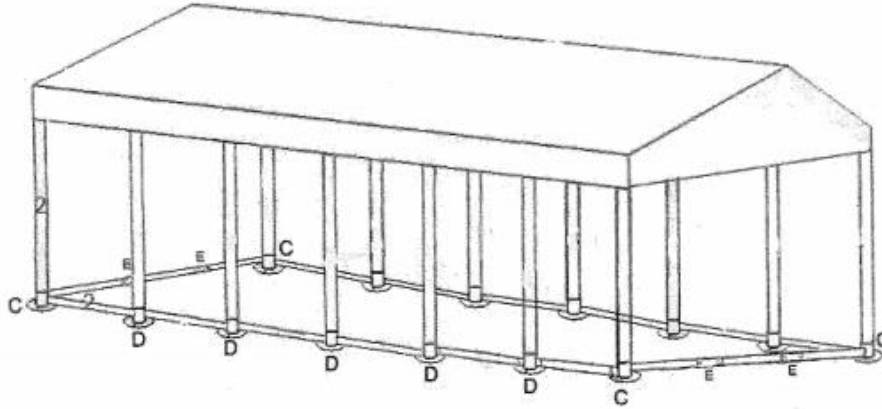
Attach Canopy to Roof



12) Drape canopy over entire roof structure.

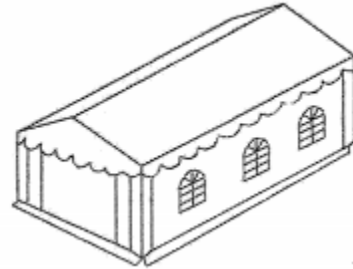
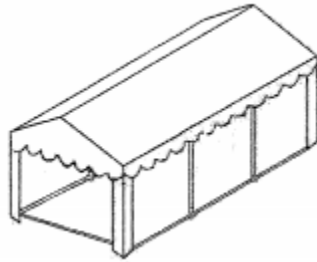
13) Using the bungee balls, connect the canopy to the poles from inside the tent.

Final Leg Pole Assembly



- 14) Repeat steps 10 & 11 for installing the remainder of the leg poles.
- 15) Attach a C connector to each #2 pole
- 16) On the long sides of the tent, install a D connector to each #2 pole. Install a #2 pole between each connector
- 17) On the short sides, install a #2 pole to each C connector. To connect the poles in the center, install an E connector locking each #2 pole into the connector.

Attaching Sidewalls and End Walls



18) Hold sidewalls in place while using bungee balls to attach the panels to the poles.